

## **Professional grinding solutions**

## SM-110 & SM-111

Your specialist for sharpening technology



Your dealer:

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## Grinding machine SM-110 & SM-111

Your specialist for sharpening technology

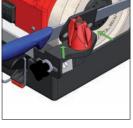
A grinding angle is preset by manufacturer, to enable a medium depth grinding angle. It can be reset to user requirements.





The knife edge is then drawn through the honing wheels from the handle to the tip several times with minimum pressure until the burr has been eliminated. After honing the edge is polished on the buffing wheel in order to meet highest demands.

Holding magnets on both sides hold the knife blade precisely at the set angle and ensure a constant grinding result.



The perfect honing angle is preset, but can be reset to user requirements. Using the honing wheels only, the edge can be retained sharp for a long time without regrinding.

The machine features two reversible grinding wheels, thus prolonging the life of each wheel and reducing material cost. The grinding result reached, remains the same for up to 2000 grinding movements.





axle base

As the grinding wheels wear the holding magnets must be adjusted towards the wheels. The angle setting stays the same.

The grinding wheels are water cooled. This guarantees no overheating of the knife blade. The grinding wheels run anticlockwise towards the knife blade, for maximum safety and sharpening efficiency.



For regrinding, place the knife onto the magnet, press down the blade to contact the grinding wheel pulling the knife from the handle to the tip several times. Remove knife and repeat this motion on the opposite wheel until a burr is formed along the edge of the blade.



To remove accumulated dirt and to keep grinding wheels true running, a dressing device is included.



For cleaning, maintenance and changing of wheels the machine can be lifted out of the water tray.







Honing



SM-111 Polishing

Technical data:

Ť		SM-110	SIVI-	111
	Depth:	450 mm	450	mm
	Width:	300 mm	300	mm
	Height:	270 mm	295	mm
	Weight:	13,5 kg	15	kg
Manne	$1 \sim 220/2$	240 Volt – 5	50/60 Hz.	CE / GS

We reserve the right to make technical modification without notice.